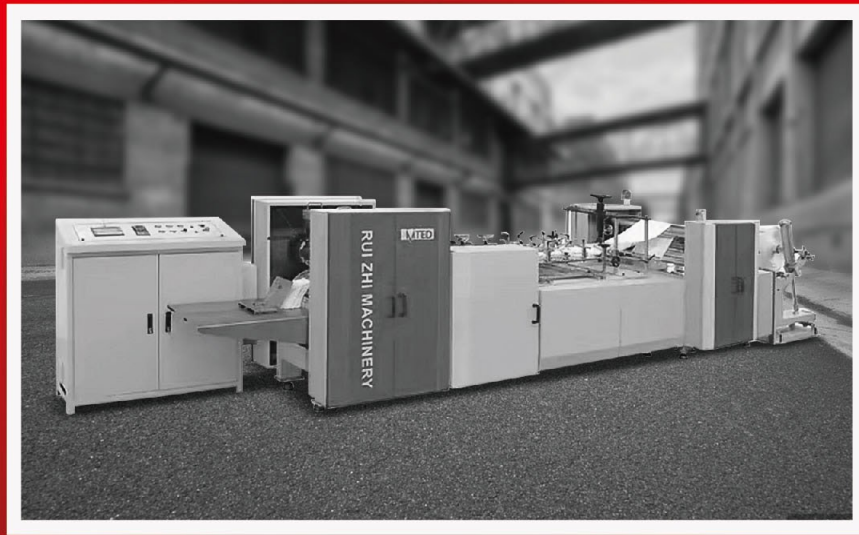




Perfect Solutions
Applicable To Paper Bags

New Products
Catalog





SINCE
2003

Ruizhi's first equipment was born in Ruian
锐志第一台设备在瑞安诞生



NOW
500+

Our products are gaining benefits for users in every corner of the world.
设备正在全球每个角落为用户赢得效益



Our goal is to offer life-long service to achieve own continuous good development, and that's also what we fighting for!
 为客户终身服务、自身健康发展的信念，是我们终身的目标!

LISTEN TO THE WORLD **GLOBAL SERVICE**

倾听世界 服务全球

Wenzhou Ruizhi Packing Machinery Co., Ltd. established in 2003, The earliest leader in the packaging machinery industry. For many years, Ruizhi has adhered to the road of independent innovation and continuously innovated. With a professional R&D team, drawing on the advanced design concepts and production processes of Germany and the United States, combined with various domestic and international needs, the company has developed a variety of series of sharp bottom paper bag machines and square bottom paper bags, and obtained more than a dozen. National patents products have all passed the quality supervision and inspection center of Zhejiang Province, and passed the appraisal of the technical achievements of the Provincial Science and Technology Commission. All the technical indicators are at the leading level of similar products in China.

温州锐志包装机械有限公司成立于2003年，是最早开始从事包装机械行业的领头羊之一，多年来锐志坚持走自主创新之路，不断加大创新力度，凭借专业的研发团队，借鉴德国和美国先进的设计理念与生产工艺，结合国内外的各种需求，本公司开发了多款系列的尖底纸袋机和方底纸袋机，并获得十几项国家专利，产品经浙江省质量监督检验中心全部合格，并通过省科委技术成果鉴定，各项技术指标均居国内同类产品领先水平。

现公司食品尖底纸袋机和方底纸袋机，产品畅销全国二十多个省市，并出了口欧洲，亚洲，非洲等60多个国家地区。

本公司给客户提供的不仅仅是产品，还有更全面的服务：包括技术咨询，安装调试，培训操作人员。

本公司不仅仅是在生产机器，同时还在保卫世界。

The company's food flat bottom paper bag machine and square-bottom paper bag machine are now sold in more than 20 provinces and cities across the country, and exported to more than 60 countries and regions such as Europe, Asia, and Africa.

The company provides customers with more than just products, as well as more comprehensive services: including technical consultation, installation and debugging, staff training for clients. My company not only manufacturing Machines, But also protecting the world.



Faster and more stable for you to consider more

Our products are being assembled on the production line at a rate of 20 units per month. Sold all over the world, and this speed has been increasing.



我们的产品正在以每月**20**台以上的速度在生产线上组装，销往全世界，并且这个速度一直在提升，

Staff have received the latest professional production technology training quality control standards are used in the production process. Fine design and precise testing produce the most reliable products.

我们的生产人员均受过专业的最新生产技术培训。在生产过程中采用先进的设备和严格的质量控制标准。精细的设计和精准的测试生产出最可靠的产品。



STRONG TEAM

WE ARE YOUR MOST SUITABLE INDUSTRY CONSULTANT

我们是您最适合的行业顾问



Excellent R&D management capability

优秀的研发管理能力

We have excellent R&D and design teams, and have consultants who in management personnel for many years in the packaging industry, stand the current needs and problems of the packaging industry, and ensure that every type of equipment we manufacture can be recognized by customers and create more for our customers. Create greater benefits.

我们拥有优秀的研发设计团队，并有从事多年包装行业的管理人才做顾问，充分了解目前包装行业的现实需求和问题，保证了我们制造每一款设备能够得到客户的肯定，创造更大的收益。



Precise sales, think of what you think

精确销售，想你所想

By examining the current status of paper bag production at home and abroad and considering the suggestions of senior people in the printing and packaging industry, we have designed and produced a variety of matching models to suit the actual needs of different customers. Customers have a choice of flexibility and we only recommend to customers. The suitable equipment.

通过考察国内外纸袋生产的现状，综合考量印刷包装行业资深人士的建议，针对不同客户的实际需求，我们设计生产了多种配型的机型，客户选择灵活性大，我们只推荐给客户最适合他们的设备。



Perfect after sale, timely solution

完美售后，及时解决

To provide customers with comprehensive and timely after-sales service and responsible service awareness. In the face of every customer, whether it is from the maintenance, replacement of parts or the whole installation and debugging, we are wholeheartedly striving for regular communication with customers. Customer communication.

为客户提供全面及时的售后服务与负责到底的服务意识，面对每一个客户，无论是从零部件的维修，更换还是整体的安装调试，我们都全心全意争取做到让客户满意，定期的与客户沟通。



CHOOSE US CHOOSE THE FUTURE

选择我们 选择未来



Our Products Can Be Seen Everywhere In Life
我们的产品在生活中随处可见

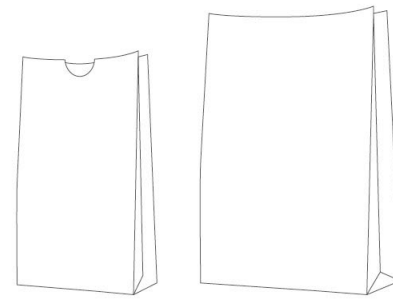
OUR MACHINES CONTINUE TO SHOW MORE EXCITING

我们的机器不断地呈现更多的精彩

They Are Just A Small Part Of Life
它们只是生活中的一小部分

RZFD-190

Roll Fed Square Bottom Paper Bag Machine 全自动高速方底纸袋机



④ Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time, The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and other environmental paper bags.

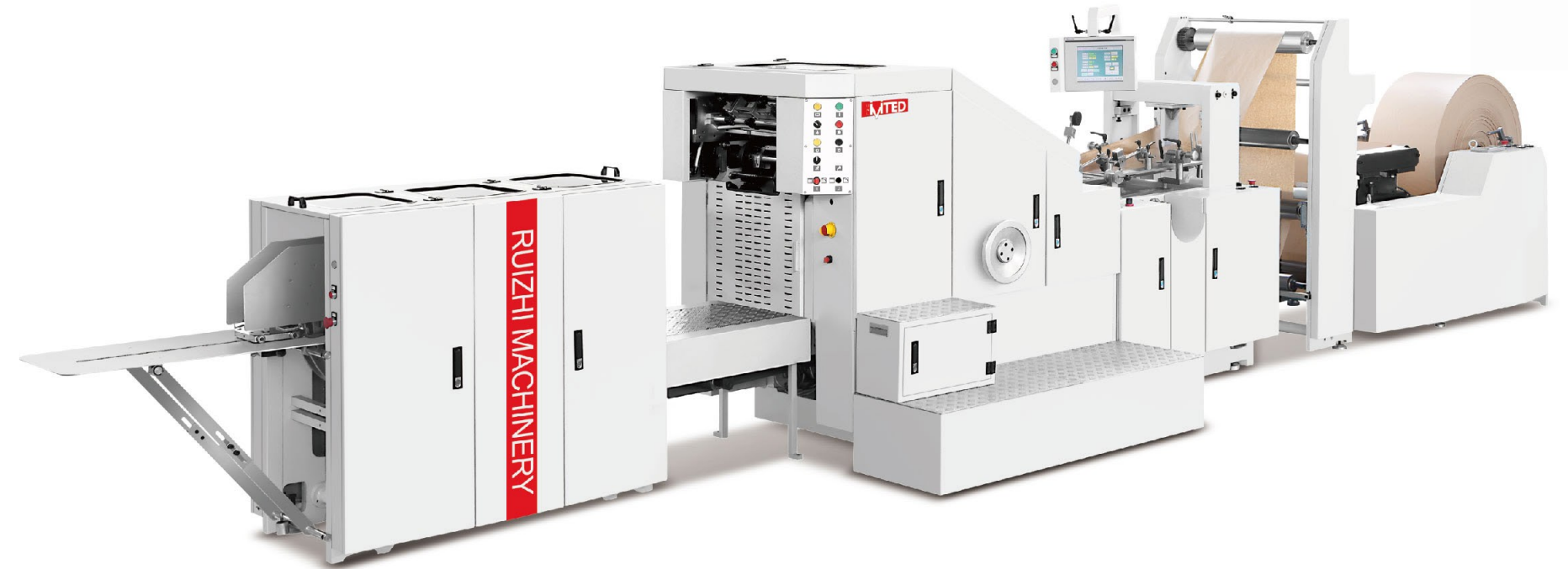
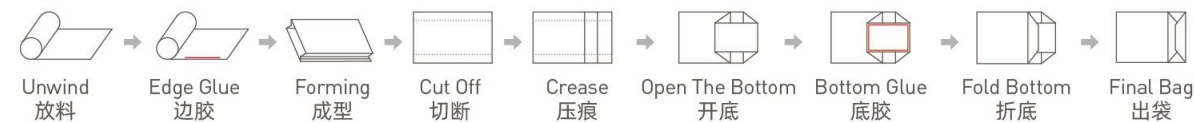
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中封上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形，成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋机设备。

④ Main features 主要特点

1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
4. Raw material load adopt Hydraulic pressure cylinder up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

1. 采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装REXROTH运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装REXROTH伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原料装卸采用液压升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

④ The Flow Chart 流程图



④ Technical parameter 技术参数

机型	Model	RZFD-190	机型	Model	RZFD-190
切袋长度	Cutting Length (C)	190-370mm	纸卷宽度	Paper Roll Width	280-640mm
纸袋宽度	Paper Bag Width(W)	80-190mm	纸料直径	Roll Paper Diameter	Φ1300mm
袋底宽度	Paper Bag Bottom Width(H)	50-105mm	纸料内径	Inner Diameter Of Paper	Φ76mm
纸袋厚度	Paper Thickness	50-130g/m ²	整机功率	Machine Power	380V 3phase 4 line 11.5kw
机械速度	Machine Speed	30-260pcs/min	整机重量	Machine Weight	6000kg
纸袋速度	Production Speed	30-200pcs/min	整机尺寸	Machine Size	8500×3500×2200mm

RZFD-330/450

Roll Fed Square Bottom Paper Bag Machine 全自动高速方底纸袋机

④ Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time. The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and other environmental paper bags.

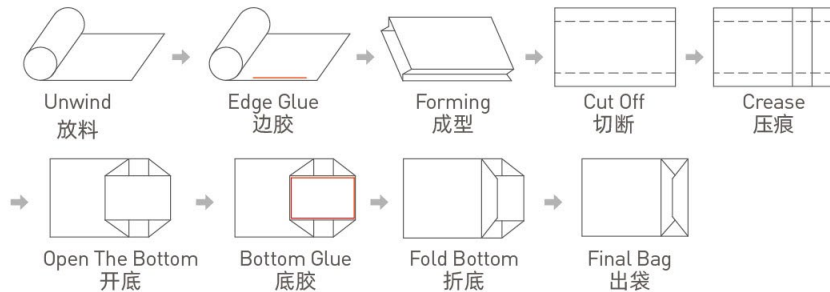
⑥ Main features 主要特点

1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
4. Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

🔧 Technical parameter 技术参数

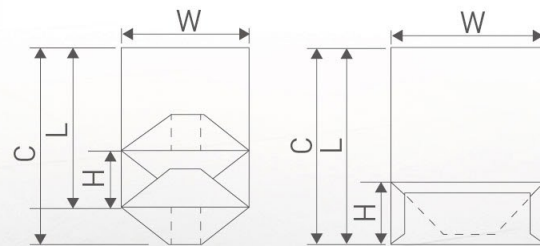
机型	Model	RZFD-330	RZFD-450	机型	Model	RZFD-330	RZFD-450
切袋长度	Cutting Length	270-530mm	270-530mm	纸卷宽度	Paper Roll Width	380-1050mm	650-1290mm
纸袋宽度	Paper Bag Width	120-330mm	220-450mm	纸料直径	Roll Paper Diameter	Φ1300mm	Φ1300mm
袋底宽度	Paper Bag Bottom Width	60-180mm	90-180mm	纸料内径	Inner Diameter Of Paper	Φ76mm	Φ76mm
纸袋厚度	Paper Thickness	60-150g/m ²	80-150g/m ²	整机功率	Machine Power	380V 3phase 4 line 15kw	380V 3phase 4 line 15kw
机械速度	Machine Speed	30-220pcs/min	30-200pcs/min	整机重量	Machine Weight	8500kg	9000kg
纸袋速度	Production Speed	30-180 pcs/min	30-150pcs/min	整机尺寸	Machine Size	10000×3700×2200mm	10000×3800×2200mm

🔄 The Flow Chart 流程图



本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中封上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形，成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

1. 采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装REXROTH运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装REXROTH伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原料装卸采用液压升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。



RZFD-190/330/450 (2色/4色)

Square Bottom Paper Bag Machine With 2/4 Colors Printer Inline

全自动高速方底纸袋机连体2/4色印刷

④ Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, printing tracking, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time, The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and so on environmentally friendly paper bag machine equipment.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中封上胶、印刷制袋跟踪、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

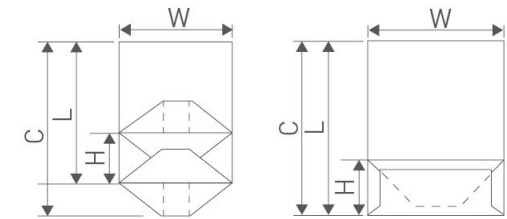
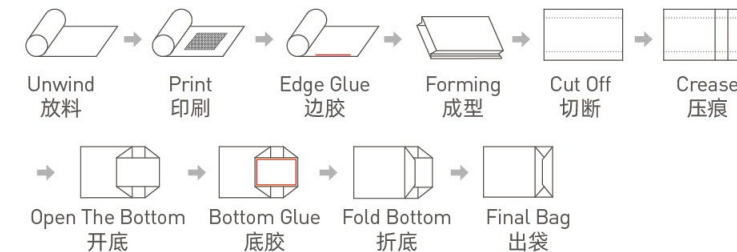


④ Main features 主要特点

1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
2. Adopt Germany Original REXROTH/LENZE PC Control, integrated with optical fiber, ensure high speed running steadily.
3. Germany Original REXROTH/LENZE Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
4. Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

1. 采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装REXROTH/LENZE运动控制器（PC），通过高速总线Ether CAT，保证高速运行稳定。
3. 采用德国原装REXROTH/LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原料装卸采用液压升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

④ The Flow Chart 流程图

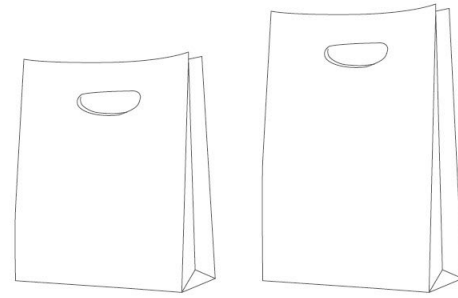


④ Technical parameter 技术参数

机型	Model	RZFD-190 (2色/4色)	RZFD-330 (2色/4色)	RZFD-450 (2色/4色)
切袋长度	Cutting Length	190-370mm	270-530mm	270-530mm
纸袋宽度	Paper Bag Width	80-190mm	120-330mm	220-450mm
袋底宽度	Paper Bag Bottom Width	50-105mm	60-180mm	90-180mm
纸袋厚度	Paper Thickness	50-130g/m ²	60-150g/m ²	80-150g/m ²
机械速度	Machine Speed	30-260pcs/min	30-220pcs/min	30-220pcs/min
纸袋速度	Production Speed	30-200 pcs/min	30-180 pcs/min	30-220pcs/min
纸卷宽度	Paper Roll Width	280-640mm	380-1050mm	650-1290mm
纸料直径	Roll Paper Diameter	Φ1300mm	Φ1300mm	Φ1300mm
纸料内径	Inner Diameter Of Paper	Φ76mm	Φ76mm	Φ76mm
印刷部位	Printing Area			
印刷宽度	Printing Width	280-640mm	380-1050mm	650-1290mm
印刷长度	Printing Length	190-370mm	270-520mm	270-520mm
印刷速度	Printing Speed	5-75m/min	10-100m/min	10-100m/min
套色精度	Color Accuracy	≤±0.20mm	≤±0.20mm	≤±0.20mm
版材厚度 (包括双面胶厚度)	Plate Thickness (Including The Thickness Of The Double-sided Tape)	2.28mm+0.38mm (Customized By Requirement Of Client)	2.28mm+0.38mm (Customized By Requirement Of Client)	2.28mm+0.38mm (Customized By Requirement Of Client)
整机功率	Machine Power	380V 3phase 4 line 2色/19.7KW 4色/22.9KW	380V 3phase 4 line 2色/23.2KW 4色/26.7KW	380V 3phase 4 line 2色/23.8KW 4色/27.4KW
整机重量	Machine Weight	2色 7800kg 4色 8400kg	2色 9900kg 4色 10400kg	2色 10200kg 4色 10700kg
整机尺寸	Machine Size	2色11000mm×3500×2800mm 4色11500mm×3500×2800mm	2色12500mm×3920×2500mm 4色13200mm×3920×2800mm	2色12500mm×3920×2500mm 4色13200mm×3920×2800mm

RZFD-330D/450D

Automatic High Speed Square Bottom Paper Bag Machine (Die Cut Handle) 高速方底纸袋机 (派奇袋)



④ Properties and uses 性能与用途

This machine is used for roll raw color paper or printing roll paper such as kraft paper, food paper and other paper rolls by the machine once complete the paper bag process. By automatic paper roll tension, coil correction, Paiqi bag positioning on the glue patch, center on glue, Raw material into a barrel, Paiqi bag buckle hand hole, fixed long cut, bottom indentation, bottom folding bottom, bottom on glue. The bottom of the bag is formed, the finished bag is finishing once completed. Native operation is more convenient, more efficient, more stable, is the production of a variety of different paper bags, leisure food bags, bread bags, dry fruit bags and so on environmentally automatic fully automatic paich bag paper bag machine equipment.

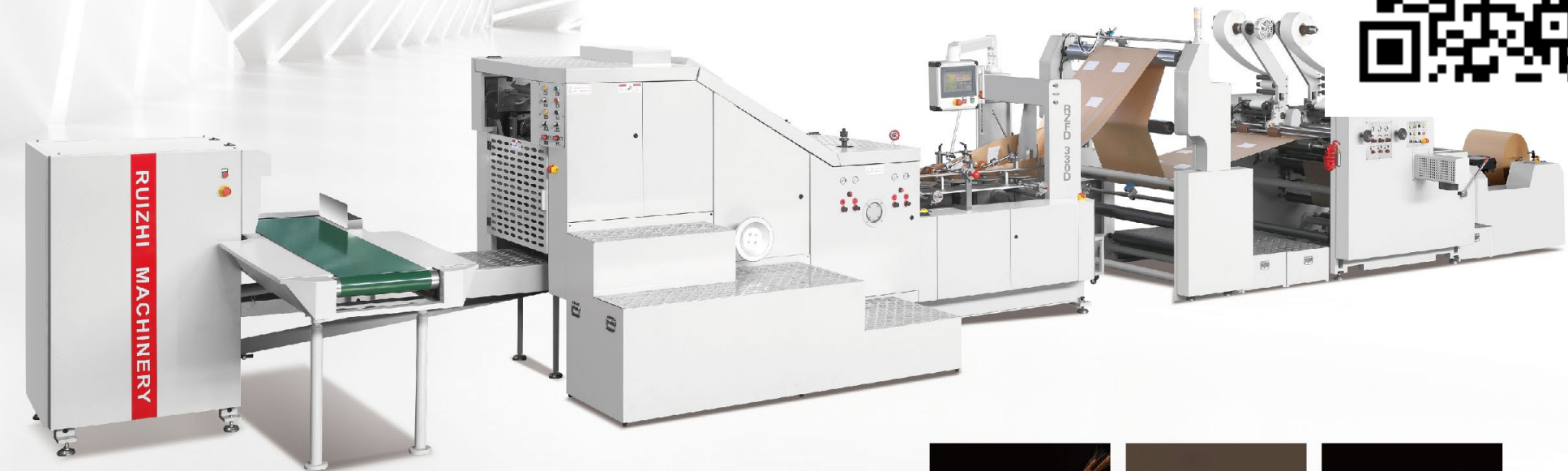
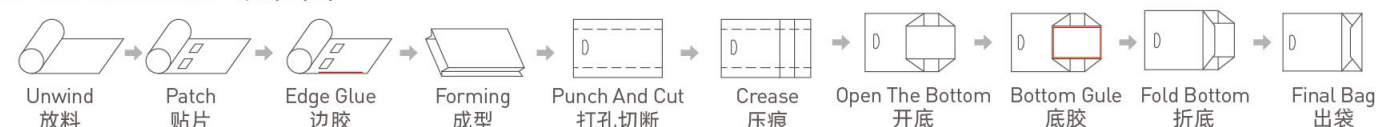
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动上纸卷张力、卷材纠偏、派奇袋定位上胶贴片、中封上胶、原料成筒、派奇袋扣手孔、定长切断、底部折底、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保全自动派奇袋纸袋机设备。

⑤ Main features 主要特点

1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
4. Patch bag function adopts a complete set of German original LENZE servo motor. Through integration with optical fiber, it works with the German original Rexroth motion controller (PC).
5. Automatic hole-punching adopts Germany original LENZE servo motor.
6. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
7. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 派奇袋整套伺服德国原装LENZE伺服电机，通过与光纤一体化，搭配德国原装LENZE运动控制器（PC）。
5. 采用德国原装LENZE伺服电机控制派奇袋手提自动压手提孔位。
6. 原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。
7. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

⑥ The Flow Chart 流程图

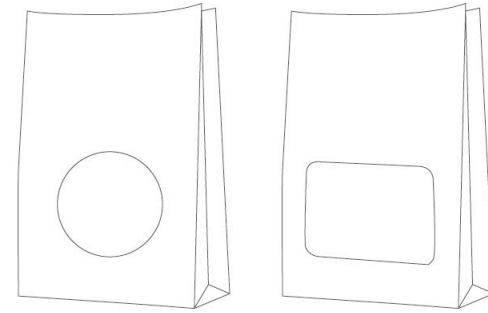


⑦ Technical parameter 技术参数

机型	Model	RZFD-330D	RZFD-450D	机型	Model	RZFD-330D	RZFD-450D
纸袋长度 (C)	Cutting Length	270-530m	270-530mm	派奇袋薄膜厚度	Paige Bag Film Thickness	40-70µm	40-70µm
纸袋宽度(W)	Bag Width	120-330mm	220-450mm	派奇袋贴片放卷宽度(B)	Paige Bag Roll Width	130mm	130mm
袋底宽度(H)	Bottom Width	60-180mm	90-180mm	派奇袋放卷直径	Paige Bag Roll Straight	500mm	500mm
纸袋厚度	Paper Thickness	60-150g/m²	80-150g/m²	派奇袋纸袋速度	Patch Bag Speed	30-130pcs/min	30-130pcs/min
机械速度	Machine Speed	30-220pcs/min	30-180pcs/min	纸料直径	Roll Paper Diameter	1200mm	1300mm
纸袋速度	Production Speed	30-200pcs/min	30-160pcs/min	整机功率	Machine Power	3phase 4 line 380V 40.6kw	3phase 4 line 380V 40.6kw
纸卷宽度	Paper Roll Width	450-1050mm	650-1290mm	整机重量	Machine Weight	9000kg	10000kg
派奇袋宽度	Patch Bag Width	190-330mm	220-450mm	整机尺寸	Machine Size	12000×3750×2000mm	13000×3750×2000mm
派奇袋手腕孔(T)	Patch Handle Length	75/85mm	75/85mm				
派奇袋贴片纸张厚度	Paige Bag Paper Thickness	80-150g/m²	80-150g/m²				

RZFD-190W/330W

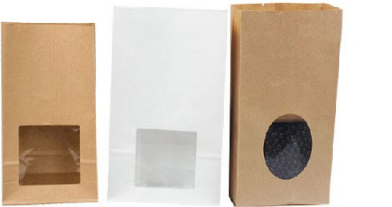
Roll Fed Square Bottom Paper Bag Machine With Window 高速方底开窗纸袋机



⑧ Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, food paper and other paper rolls. This machine completes the paper bag process at one time. Open window bonding, automatic center gluing, raw materials into a tube, fixed-length cutting, bottom indentation, bottom folding, bottom gluing, bottom forming, and finished bag finishing at one time. This machine is more convenient to operate, more efficient, and more stable. It is an environmentally friendly paper bag machine equipment for producing various paper bags, snack food bags, bread bags, dried fruit bags, etc.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由开窗粘合、自动中封上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

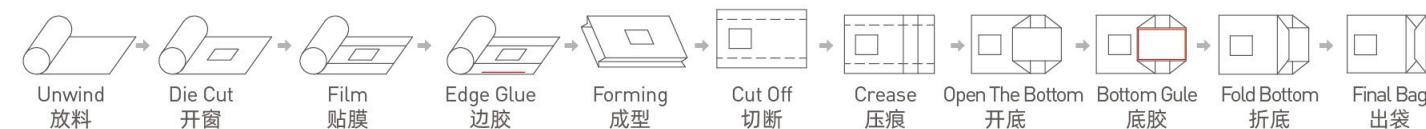


⑥ Main features 主要特点

1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
4. Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

1. 采用法国 SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装 LENZ 运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装 REXROTH 伺服电机搭配德国原装 SICK 光电眼修正，精确跟踪印刷袋尺寸。原料装卸采用电机升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利 SELECTRA，降低纸卷对位调整时间。

⑧ The Flow Chart 流程图



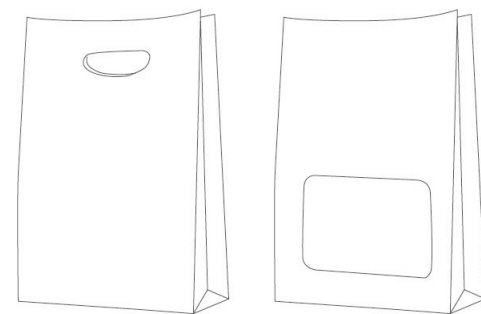
Technical parameter 技术参数

机型	Model	RZFD-190W	RZFD-330W
切袋长度C	Cutting Length	190-370mm	270-530mm
纸袋宽度W	Paper Bag Width	80-190mm	120-330mm
开孔宽度	The Hole Width	50-120mm	50-120mm
开孔高度	The Hole Height	50-120mm	50-120mm
袋底宽度H	Paper Bag Bottom Width	50-105mm	60-180mm
纸袋厚度	Paper Thickness	50-130g/m ²	60-150g/m ²
机械速度	Machine Speed	30-260pcs/min	30-200pcs/min
纸袋速度	Production Speed	30-150pcs/min	30-150 pcs/min
最大开窗尺寸	Max. Window Size	120-120mm	120-120mm
纸料直径	Roll Paper Diameter	1200mm	1200mm
整机功率	Machine Power	380V 3phase 4 line 31kw	380V 3phase 4 line 36kw
整机重量	Machine Weight	8500kg	11000kg
整机尺寸	Machine Size	12500×3700×2200mm	14500×4000×2100mm

RZFD-330/450 (W+D)

High Speed Square Bottom Paper Bag Machine (Window+Die Cut Handle)

高速方底纸袋机（开窗+派奇袋）

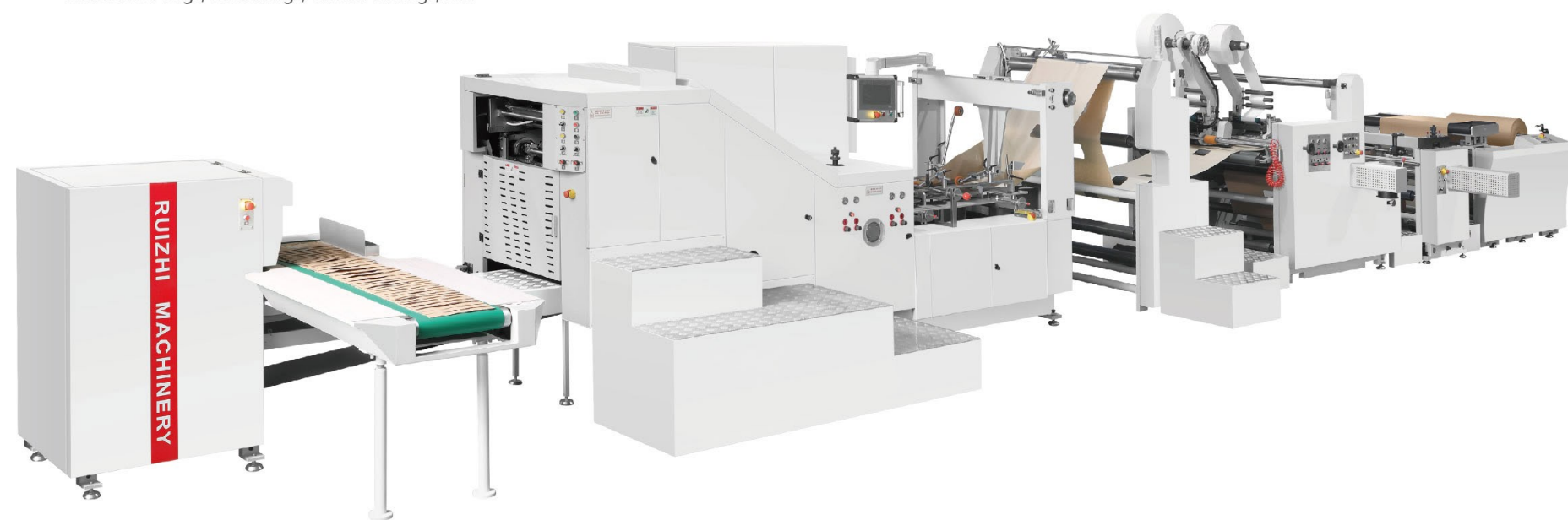


④ Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, food paper and other paper rolls. This machine completes the paper bag process at one time. ① The window opening part is completed by unwinding, window opening, filming, edge glue, forming, cutting and indentation, bottom opening and bottom gluing, folding bottom forming, and finished bag finishing.

② The Paige bag part is completed by unwinding, patching, edge glue, forming, punching and cutting, bottom indentation and folding, bottom glue forming, and finished bag finishing in one time. This machine is more convenient to operate, more efficient, and more stable. It is an environmental-friendly paper bag machine equipment for producing various paper bags, snack food bags, bread bags, dried fruit bags, etc.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。① 开窗部分由放料、开窗、贴膜、边胶、成型、切断压痕、底部开底上胶、折底成形、成品袋整理一次完成。② 派奇袋部分由放料、贴片、边胶、成型、打孔切断、底部压痕折底、底部上胶成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。



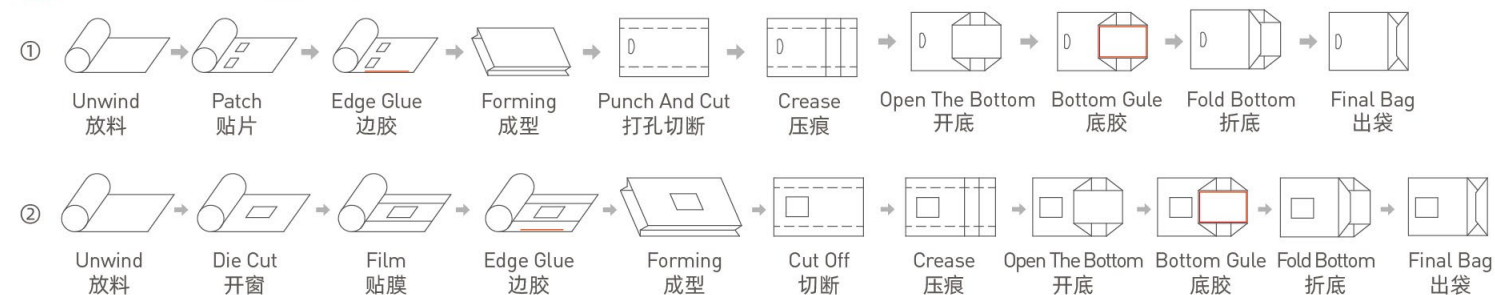
④ Main features 主要特点

1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
4. Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

1. 采用法国 SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装 LENZ 运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装 REXROTH 伺服电机搭配德国原装 SICK 光电眼修正，精确跟踪尺寸。
- 原料装卸采用电机升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利 SELECTRA，降低纸卷对位调整时间。



④ The Flow Chart 流程图



④ Technical parameter 技术参数

机型	Model	RZFD-330 (W+D)	RZFD-450(W+D)	机型	Model	RZFD-330 (W+D)	RZFD-450(W+D)
切袋长度C	Cutting Length	270-530mm	270-530mm	派奇袋纸袋速度	Patch Bag Speed	30-120pcs/min	30-120pcs/min
纸袋宽度W	Paper Bag Width	120-330mm	220-450mm	机械速度	Machine Speed	30-200pcs/min	30-200pcs/min
开孔宽度	The Hole Width	50-120mm	50-120mm	纸袋速度	Production Speed	30-150 pcs/min	30-130 pcs/min
开孔高度	The Hole Height	50-120mm	50-120mm	纸卷宽度	Paper Roll Width	380-1050mm	650-1290mm
袋底宽度H	Paper Bag Bottom Width	60-180mm	90-180mm	条形窗尺寸	Strip Window Size	60-150mm	60-150mm
派奇袋宽度	Patch Bag Width	190-330mm	220-450mm	纸料直径	Roll Paper Diameter	1200mm	1200mm
派奇袋手腕孔	Patch Handle Length	75/85mm	75/85mm	整机功率	Machine Power	380V 3phase 4 line 50.4kw	380V 3phase 4 line 50.4kw
派奇袋纸张厚度	Paige Bag Paper Thickness	80-150g/m ²	80-150g/m ²	整机重量	Machine Weight	10000kg	10500kg
派奇袋薄膜厚度	Paige Bag Film Thickness	30-60um	30-60um	整机尺寸	Machine Size	15500×4200×2000mm	15500×4200×2000mm
派奇袋放卷宽度	Paige Bag Roll Width	130mm	130mm				

RZFD-330/450 (2 PLY)

Fully Automatic High Speed Square Bottom Paper Bag Machine With 2 Ply 全自动高速方底双层纸袋机

⑧ Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, food paper and other paper rolls. This machine completes the paper bag process at one time. It consists of 2 sets of automatic paper roll tension, roll correction, gluing, center gluing, raw material into tube, fixed length cutting, bottom indentation, bottom folding, bottom gluing, bag bottom forming, and finished bag finishing at one time. This machine is more convenient to operate, more efficient, and more stable. It is an environmentally friendly automatic double-feed paper bag machine equipment for producing various paper bags, snack food bags, bread bags, dried fruit bags, etc.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由2组自动上纸卷张力、卷材纠偏、上胶、中封上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保全自动双放料纸袋机设备。

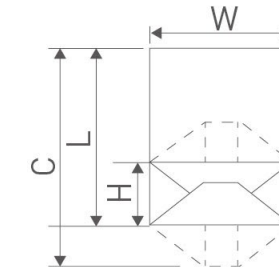
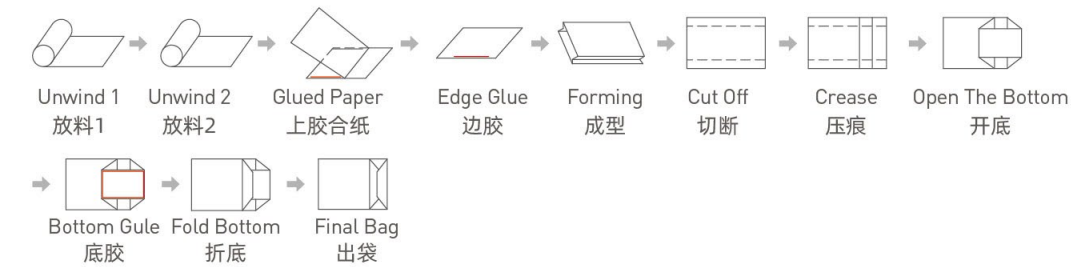


📦 Main features 主要特点

1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
4. Patch bag function adopts a complete set of German original LENZE servo motor. Through integration with optical fiber, it works with the German original Rexroth motion controller (PC).
5. Automatic hole-punching adopts Germany original LENZE servo motor.
6. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
7. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 派奇袋整套伺服德国原装LENZE伺服电机，通过与光纤一体化，搭配德国原装LENZE运动控制器（PC）。
5. 采用德国原装LENZE伺服电机控制派奇袋手提自动压手提孔位。
6. 原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。
7. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

🔄 The Flow Chart 流程图



🔧 Technical parameter 技术参数

机型	Model	RZFD-330 (2 PLY)	RZFD-450 (2 PLY)	机型	Model	RZFD-330 (2 PLY)	RZFD-450 (2 PLY)
纸袋长度	Paper Bag Length	270-530mm	270-530mm	纸卷宽度	Paper Roll Width	380-1050mm	650-1290mm
纸袋宽度	Paper Bag Width	120-330mm	220-450mm	纸料直径	Roll Paper Diameter	Φ1200mm	Φ1200mm
袋底宽度	Paper Bag Bottom Width	60-180mm	90-180mm	纸料内径	Inner Diameter Of Paper	Φ76mm	Φ76mm
(双层) 纸袋厚度	Paper Thickness	80-150g/m ²	60-150g/m ²	整机功率	Machine Power	380V 3phase 4 line 16.5kw	380V 3phase 4 line 16.5kw
机械速度	Machine Speed	30-220pcs/min	30-200pcs/min	整机重量	Machine Weight	9700kg	10000kg
纸袋速度	Production Speed	30-180 pcs/min	30-150pcs/min	整机尺寸	Machine Size	13000×2700×2400mm	13000×2700×2400mm

RZFD-450B

High Speed Square Bottom Paper Bag Machine

全自动高速方底纸袋机



Main features 主要特点

1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
2. Adopt Germany Original LENZE PC Control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Germany Original LENZE Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
4. Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

1. 采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原料装卸采用液压升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

Details Introduce 细节介绍



Properties and uses 性能与用途

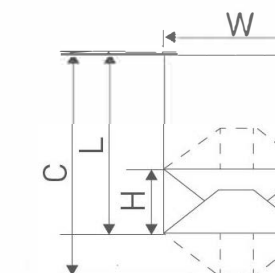
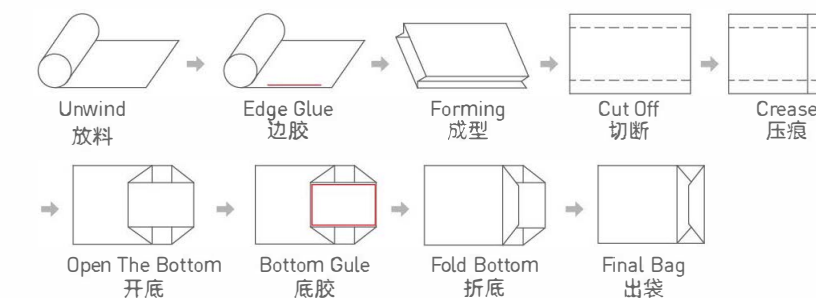
Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time. The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and so on environmentally friendly paper bag machine equipment.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中封上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

Technical parameter 技术参数

机型	Model	RZFD-450B
纸袋长度	Paper Bag Length	380-760mm
纸袋宽度	Paper Bag Width	220-450mm
袋底宽度	Paper Bag Bottom Width	80-220mm
纸袋厚度	Paper Thickness	80-150g/m ²
纸袋速度	Production Speed	30-120 pcs/min
纸卷宽度	Paper Roll Width	630-1370mm
纸料直径	Roll Paper Diameter	Φ1200mm
纸料内径	Inner Diameter Of Paper	Φ76mm
整机功率	Machine Power	380V 3phase 4 line 17.5kw
整机重量	Machine Weight	10500kg
整机尺寸	Machine Size	12000×3800×2200mm

The Flow Chart 流程图



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AIMING TO CHANGE LIFE

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PAY ATTENTION TO ENVIRONMENTAL
PROTECTION FROM PRODI
PRODUCTS TO CULTURE

从生产、产品到文化都注重环保

Ruizhi Environmentally Friendly Paper Bags Have Become Your First Cho
锐志的环保纸袋，已成为您绿色生活的首选



RELIABILITY AND QUALITY

DEMIANCOMPANY

RZFD-330T/450T/450BT

Fully Automatic Square Bottom Paper Bag Machine
With Twisted Rope Handle Inline

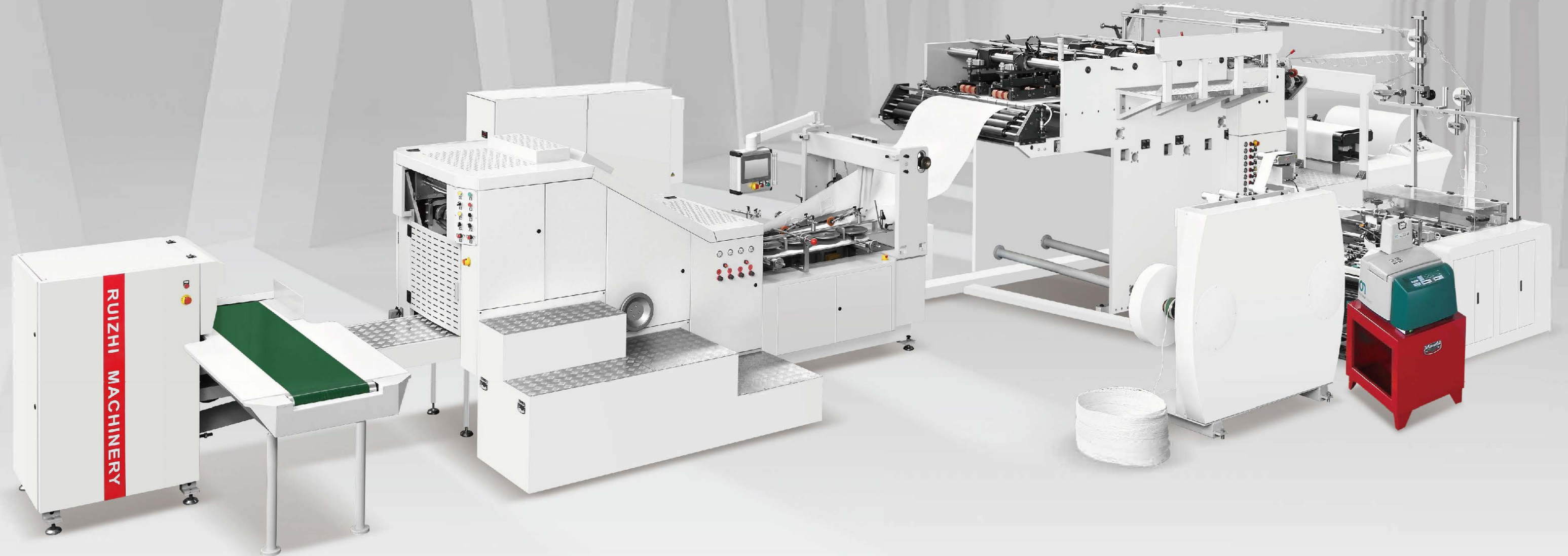
全自动方底圆绳手提纸袋机



ⓐ Properties and uses 性能与用途

Fully automatic square bottom paper bag machine is designed for the production of paper bags with twisted handles. It is suitable for mass production of shopping bags in industries such as food and clothing. The one-line process consists of twisted handles making from paper rolls and twisted rope, delivery of handles to paste unit, pre-cutting of paper on position of rope, patch position gluing, handle pasting, and paper bag making. The paper bag making process consists of side gluing, tube forming, cutting, creasing, bottom gluing, bottom forming and bag delivery. This machine adopts German imported high-speed motion controller (CPU), which controls the operation of servo through high-speed bus to ensure stable movement and smooth motion curve. It is the automatic square bottom paper bag equipment with handles inline preferred by the majority of printing and packaging manufacturers.

全自动方底纸袋机，用于生产带手挽的手提纸袋。本机特别适用于食品和服装等行业的购物袋批量生产。该机由手挽机将卷绳和纸片卷筒制成手挽，通过输送系统将手挽送至贴把机组再将原色或印刷好的卷筒纸进行纸绳位预点断、贴片位涂胶、自动粘贴手挽，再由主机将贴有手挽的纸张进行涂边胶、成筒、切断、压痕、底部涂胶、袋底成型并输送出袋，整个过程一次性同步完成。本机采用德国原装进口高速运动控制器（CPU），通过高速总线控制伺服的运行，保证运动稳定，运动曲线平滑，是广大印刷包装厂家首选的全自动手提方底纸袋设备。

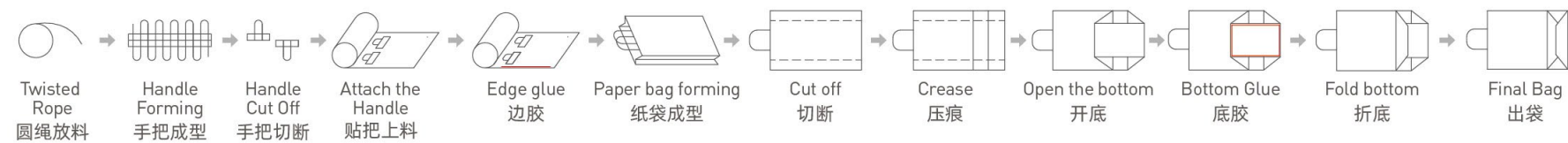




Details Introduce 细节介绍



The Flow Chart 流程图



Main features 主要特点

1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
4. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
5. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。



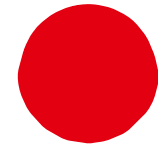
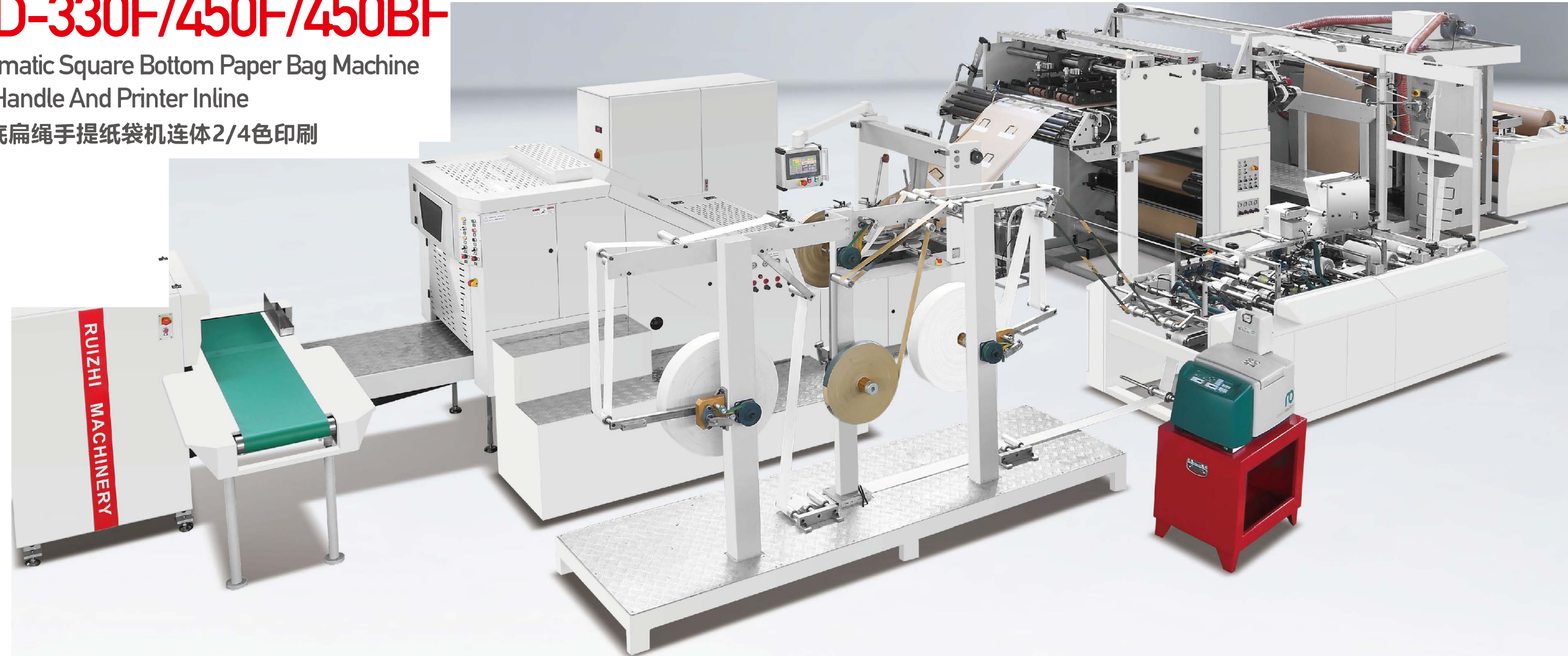
Technical parameter 技术参数

机型	Model	RZFD-330T	RZFD-450T	RZFD-450BT
纸袋裁切长度	Cutting Length	270-530mm	270-530mm	380-760mm
纸袋裁切长度(全)	Cutting Length (Handle)	270-430mm	270-430mm	380-660mm
纸袋宽度	Bag Width	120-330mm	220-450mm	220-450mm
纸袋宽度(全)	Bag Width (Handle)	200-330mm	240-450mm	240-450mm
袋底宽度	Bottom Width	60-180mm	90-180mm	80-220mm
纸袋克重	Paper Thickness	60-150g/m ²	80-150g/m ²	80-150g/m ²
纸袋克重(全)	Paper Thickness (Handle)	80-150g/m ²	80-150g/m ²	80-150g/m ²
纸卷宽度	Paper Roll Width	380-1050mm	650-1290mm	630-1370mm
纸卷宽度(全)	Paper Roll Width (Handle)	570-1050mm	690-1290mm	670-1370mm
纸料直径	Roll Paper Diameter	φ1300mm	φ1200mm	φ1200mm
纸芯内经	Paper Core	φ76mm	φ76mm	φ76mm
手把贴片长度	Patch Length	152mm	190mm	190mm
手把贴片宽度	Patch Width	50mm	50mm	50mm
纸绳间距	Handle Distance	75mm	95mm	95mm
手把纸绳直径	Rope Diameter	φ3-5mm	φ3-5mm	φ3-5mm
手把贴片纸卷宽度	Patch Paper Roll Width	100mm	100mm	100mm
手把纸卷直径	Patch Paper Roll Diameter	φ1200mm	φ1200mm	φ1200mm
手把贴片纸克重	Patch Paper Thickness	100-135g/m ²	100-135g/m ²	100-135g/m ²
机械速度	Machine Speed	30-200bags/min	30-180bags/min	30-150bags/min
纸袋速度	(Without Handles) Production Speed For Bags With Handles	30-180bags/min	30-150bags/min	30-120bags/min
带手提速度	Production Speed For Bags With Handles	30-150bags/min	30-130bags/min	30-130bags/min
封底方式	Bottom Folding Type			
裁切刀具方式	Cutting Knife	锯齿裁切 Sawtooth cutting	锯齿裁切 Sawtooth cutting	锯齿裁切 Sawtooth cutting
总机功率	Power Supply	380V 3phase 4 line 41.5KW	380V 3phase 4 line 41.5KW	380V 3phase 4 line 43.5KW
整机重量	Machine Weight	15000kg	15500kg	16500kg
整机尺寸	Machine Size	14000×6000×2400mm	14000×6000×2400mm	16100×6500×2400mm

RZFD-330F/450F/450BF

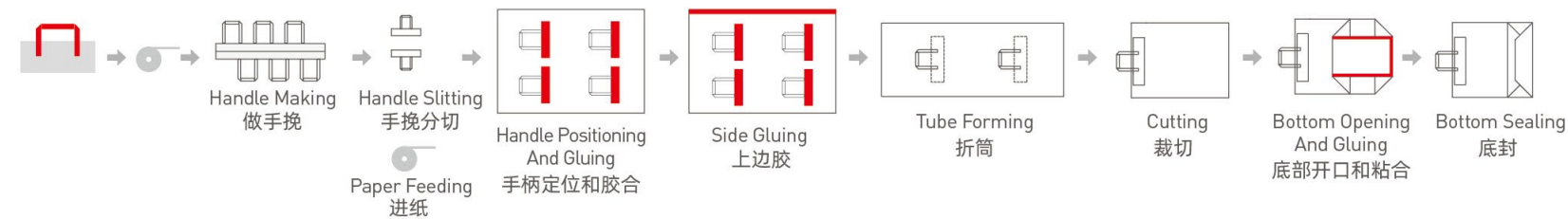
Fully Automatic Square Bottom Paper Bag Machine
With Flat Handle And Printer Inline

全自动方底扁绳手提纸袋机连体2/4色印刷





The Flow Chart 流程图



Properties and uses 性能与用途

Fully automatic square bottom paper bag machine is designed for the production of paper bags with twisted handles. It is suitable for mass production of shopping bags in industries such as food and clothing. The one-line process consists of twisted handles making from paper rolls and twisted rope, delivery of handles to paste unit, pre-cutting of paper on position of rope, patch position gluing, handle pasting, and paper bag making. The paper bag making process consists of side gluing, tube forming, cutting, creasing, bottom gluing, bottom forming and bag delivery. This machine adopts German imported high-speed motion controller (CPU), which controls the operation of servo through high-speed bus to ensure stable movement and smooth motion curve. It is the automatic square bottom paper bag equipment with handles inline preferred by the majority of printing and packaging manufacturers.

全自动方底纸袋机，用于生产带手挽的手提纸袋。本机特别适用于食品和服装等行业的购物袋批量生产。该机由手挽机将卷绳和纸片卷筒制成手挽，通过输送系统将手挽送至贴把机组再将原色或印刷好的卷筒纸进行纸绳位预点断、贴片位涂胶、自动粘贴手挽，再由主机将贴有手挽的纸张进行涂边胶、成筒、切断、压痕、底部涂胶、袋底成型并输送出袋，整个过程一次性同步完成。本机采用德国原装进口高速运动控制器（CPU），通过高速总线控制伺服的运行，保证运动稳定，运动曲线平滑，是广大印刷包装厂家首选的全自动手提方底纸袋设备。

Main features 主要特点

1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
4. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
5. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。



Technical parameter 技术参数

机型	Model	RZFD-330F	RZFD-450F	RZFD-450BF
纸袋裁切长度	Cutting Length	270-530mm	270-530mm	380-760mm
纸袋裁切长度(全)	Cutting Length (Handle)	270-430mm	270-430mm	380-660mm
纸袋宽度	Bag Width	120-330mm	220-450mm	220-450mm
纸袋宽度(全)	Bag Width (Handle)	200-330mm	240-450mm	240-450mm
袋底宽度	Bottom Width	60-180mm	90-180mm	80-220mm
纸袋克重	Paper	60-150g/m ²	80-150g/m ²	80-150g/m ²
纸袋克重(全)	Paper (Handle)	80-150g/m ²	80-150g/m ²	80-150g/m ²
纸卷宽度	Paper Roll Width	380-1050mm	650-1290mm	620-1370mm
纸卷宽度(全)	Paper Roll Width (Handle)	570-1050mm	690-1290mm	670-1370mm
纸芯内经	Paper Core	φ76mm	φ76mm	φ76mm
纸料直径	Roll Paper Diameter	φ1200mm	φ1200mm	φ1200mm
扁绳机要求	Flat Rope Making Machine Requirements			
扁绳间距	Flat Rope Distance	78mm	85mm	85mm
扁绳宽度	Flat Rope Width	12mm	12mm	12mm
扁绳高度	Flat Rope Height	100mm	100mm	100mm
贴片宽度	Patch Width	50mm	50mm	50mm
贴片长度	Patch Length	152mm	190mm	190mm
扁绳长度	Flat Rope Length	352mm	352mm	352mm
放卷贴片宽度	Patch Feeding Width	100mm	100mm	100mm
原纸克重	Material Thickness	120g/m ²	120g/m ²	120g/m ²
手挽纸卷直径	Handle Roll Diameter	1200mm	1200mm	1200mm
扁绳纸袋速度	Paper Bag With Flat Rope Speed	30-110pcs/min	30-90pcs/min	30-90pcs/min
纸袋速度	Production Speed	30-180pcs/min	30-150pcs/min	30-100pcs/min
机械速度	Machine Speed	30-200pcs/min	30-180pcs/min	30-150pcs/min
封底方式	Bottom Type			
裁切刀具方式	Cutting Type	锯齿裁切 Sawtooth cutting	锯齿裁切 Sawtooth cutting	锯齿裁切 Sawtooth cutting
总机功率	Power	380V 3phase 4 line 41.5kW	380V 3phase 4 line 41.5kw	380V 3phase 4 line 42.5kw
整机重量	Machine Weight	16000kg	16000kg	16600kg
整机尺寸	Machine Size	14000×6000×2400mm	14000×6000×2400mm	16100×6500×2400mm

RZFD-330/450/450B (T/F)

Square Bottom Paper Bag Machine With Twisted Rope Handle And Flat Handle Inline
全自动高速方底圆扁一体纸袋机

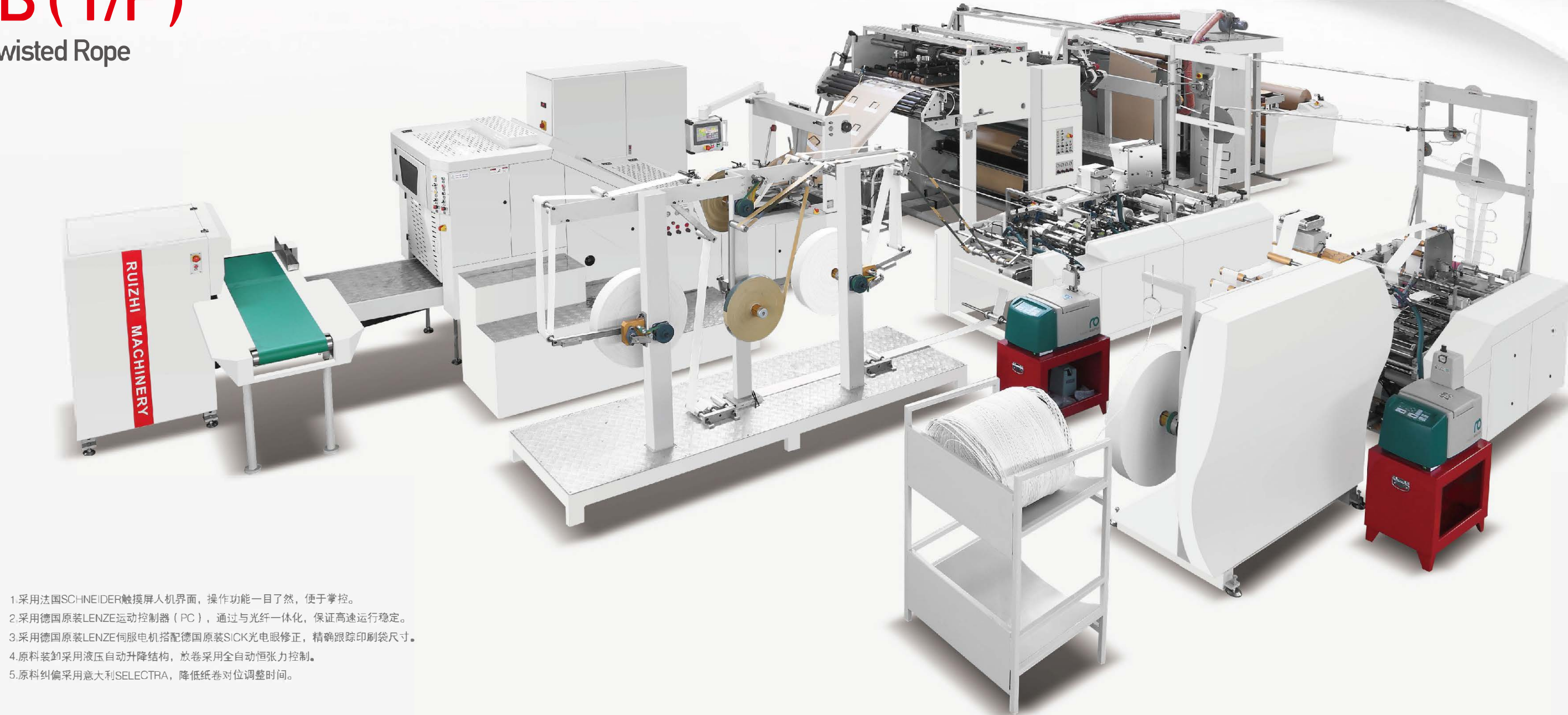
⊕ Properties and uses 性能与用途

Fully automatic square bottom paper bag machine, used to produce hand-held paper bags with handles. This machine is especially suitable for mass production of shopping bags in food and clothing industries. The machine uses a hand-pull machine to make the rope and paper roll into a hand-handle. The hand-handle is sent to the sticking unit through the conveying system, and then the roll paper that is printed on the primary color paper is pre-pointed and pasted. Glue the film position and automatically paste the handle, and then the host machine will glue the paper with the handle, form a tube, cut, indent, coat the bottom, shape the bottom of the bag, and transport it out of the bag. The whole process is synchronized at one time carry out. This machine adopts a high-speed motion controller (CPU) imported from Germany and controls the operation of the servo through a high-speed bus to ensure stable motion and smooth motion curve. It is the preferred automatic portable square bottom paper bag equipment for most printing and packaging manufacturers.

全自动方底纸袋机，用于生产带手挽的手提纸袋。本机特别适用于食品和服装等行业的购物袋批量生产。该机由手挽机将卷绳和纸片卷筒制成手挽，通过输送系统将手挽送至贴把机组再将原色纸印刷完成的卷筒纸进行纸绳位预点断、贴片位涂胶、自动粘贴手挽，再由主机将贴有手挽的纸张进行涂边胶、成筒、切断、压痕、底部涂胶、袋底成型并输送出袋，整个过程一次性同步完成。本机采用德国原装进口高速运动控制器（CPU），通过高速总线控制伺服的运行，保证运动稳定，运动曲线平滑，是广大印刷包装厂家首选的全自动手挽方底纸袋设备。

⊕ Main features 主要特点

1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
4. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
5. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.

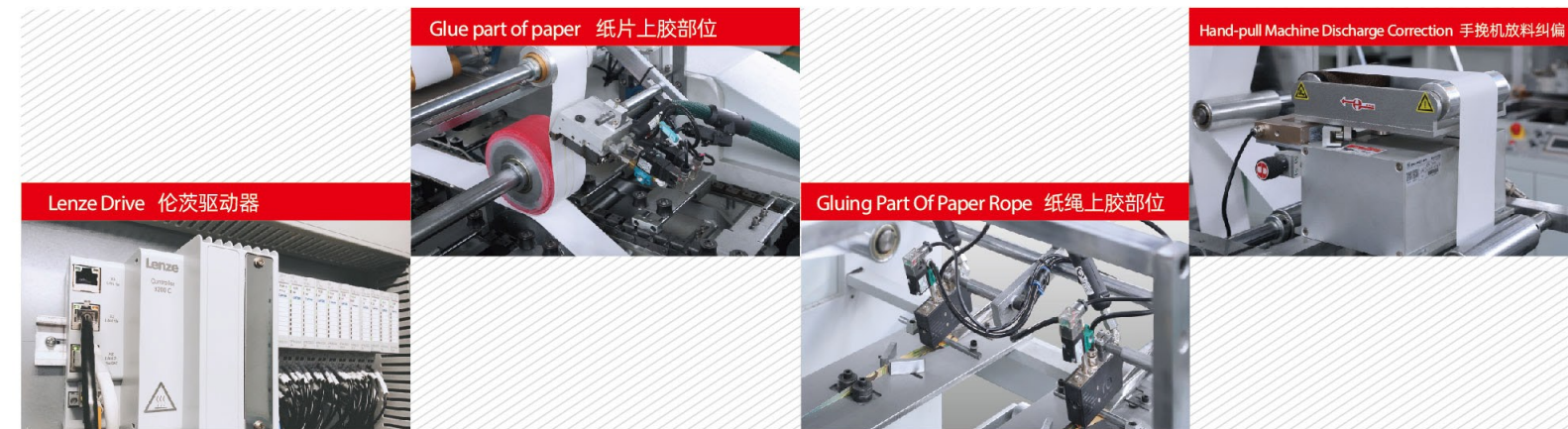


RZFD-330/450/450B (T/F)

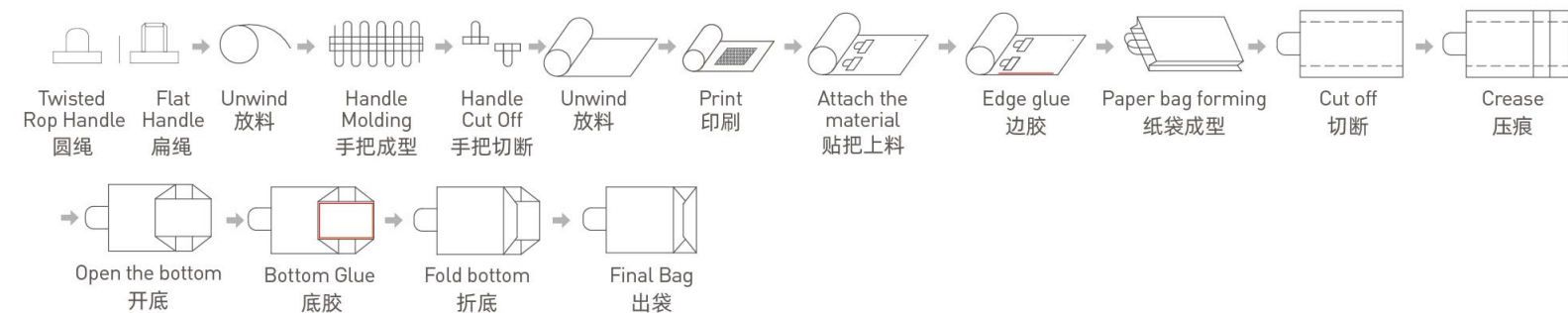
Square Bottom Paper Bag Machine With Twisted Rope Handle And Flat Handle Inline

全自动高速方底圆扁一体纸袋机

Details Introduce 细节介绍



The Flow Chart 流程图



Technical parameter 技术参数

机型	Model	RZFD-330T/F	RZFD-450T/F	RZFD-450T/F(B)			RZFD-330T/F	RZFD-450T/F	RZFD-450T/F(B)
纸袋裁切长度	Cutting Length	270-530mm	270-530mm	380-760mm	放卷贴片宽度	Unwinding Patch Width	100mm	100mm	100mm
纸袋裁切长度(全)	Cutting Length (Handle)	270-430mm	270-430mm	380-660mm	原纸克重	Base Paper Weight	120g/m ²	120g/m ²	120g/m ²
纸袋宽度	Bag Width	120-330mm	220-450mm	220-450mm	手把纸卷直径	Handle Paper Roll Diameter	1200mm	1200mm	1200mm
纸袋宽度(全)	Bag Width (Handle)	200-330mm	240-450mm	240-450mm	纸袋速度	Production Speed	30-180pcs/min	30-150pcs/min	30-120pcs/min
袋底宽度	Bottom Width	60-180mm	90-180mm	80-220mm	扁绳纸袋速度	Flat Rope Paper Bag Speed	30-120pcs/min	30-120pcs/min	30-90pcs/min
纸袋克重	Paper Thickness	60-150g/m ²	80-150g/m ²	80-150g/m ²	纸袋速度	Paper Bag Speed	30-180bags/min	30-150bags/min	30-120bags/min
纸袋克重(全)	Paper Thickness (Handle)	80-150g/m ²	80-150g/m ²	80-150g/m ²	封底方式	Bottom Folding Type			
纸卷宽度	Paper Roll Width	380-1050mm	650-1290mm	630-1370mm	裁切刀具方式	Cutting Knife	锯齿裁切 Sawtooth cutting		
纸卷宽度(全)	Paper Roll Width (Handle)	570-1050mm	690-1290mm	670-1370mm	印刷部位	Printing Area			
纸料直径	Roll Paper Diameter	φ1200mm	φ1200mm	φ1200mm	印刷宽度	Printing Width	380-1050mm	590-1290mm	630-1370mm
纸芯内经	Paper Core	φ76mm	φ76mm	φ76mm	印刷长度	Printing Length	270-520mm	270-520mm	380-750mm
手把贴片长度	Patch Length	152mm	190mm	190mm	印刷速度	Printing Speed	10-100m/min	10-100m/min	10-100m/min
手把贴片宽度	Patch Width	50mm	50mm	50mm	套色精度	Color Accuracy	≤±0.20mm	≤±0.20mm	≤±0.20mm
纸绳间距	Handle Distance	75mm	95mm	95mm	版材厚度	Plate Thickness	2.28mm+0.38mm	2.28mm+0.38mm	2.28mm+0.38mm
手把纸绳直径	Rope Diameter	Φ3-5mm	Φ3-5mm	Φ3-5mm	(包括双面胶厚度)	(Including The Thickness Of The Double-sided Tape)	(Customized By Requirement Of Client)		
手把贴片纸卷宽度	Patch Paper Roll Width	100mm	100mm	100mm	工作气源	Working Air Current	≥0.36m ³ /分钟, 0.5-0.8兆帕		
手把纸卷直径	Patch Paper Roll Diameter	φ1200mm	φ1200mm	φ1200mm	整机总功率	Power Supply	380V 3phase 4 line	380V 3phase 4line	380V 3phase 4 line
手把贴片纸克重	Patch Paper Thickness	80-135g/m ²	80-135g/m ²	80-135g/m ²	整机重量	Machine Weight	20200kg	20500kg	21800kg
扁绳机要求	Flat Rope Machine Requirements				整机尺寸	Machine Size	18000×8000×2800mm	18000×8000×2800mm	18500×8000×2800mm
扁绳间距	Flat Rope Spacing	75mm	85mm	85mm					
扁绳宽度	Flat Rope Width	12mm	12mm	12mm					
扁绳高度	Flat Rope Height	100mm	100mm	100mm					
扁绳贴片宽度	Flat Rope Patch Width	45mm	45mm	45mm					
扁绳贴片长度	Flat Patch Length	152mm	190mm	190mm					
扁绳长度	Flat Rope Length	352mm	352mm	352mm					

FLAT BOTTOM PAPER BAG MACHINE

COLORFUL WORLD

锐志尖底纸袋包装 丰富多彩的世界



OUR PRODUCTS CAN BE SEEN EVERYWHERE

AND BENEFIT YOUR LIFE

我们的产品随处可见，惠及您的生活

This Is The Charm Of Our Paper Bag Machine
这就是我们纸袋机的魅力所在

RZJD-G250J

Fully Automatic High Speed Flat Bottom Paper Bag Machine

全自动高速尖底纸袋机



④ Properties and uses 性能与用途

The machine for reel original colored paper or drum paper printing, such as kraft paper, glossy paper, medical paper roll consists of a paper bag process by puncture, center glue, color code length, raw material into a tube, set off long retreat, bottom fold bottom, bottom glue. Pocket bottom forming, complete finished bag finishing a. The machine operation more convenient, more efficient, more stable is in the production of a variety of different paper bags, fenestration bread bags, leisure food bag, bag of bread, dried fruit bags and so on environmental paper bag paper bag machine equipment.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、油光纸、医用纸等纸袋袋工艺由刺孔、中封上胶、色标定长、原料成筒、定长撤断、底部折底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更稳定，是生产各种不同纸质袋、面包袋、休闲食品袋、面包袋、等等环保纸袋纸袋机设备。

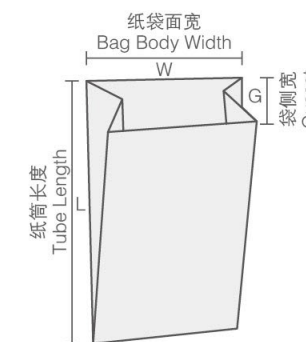
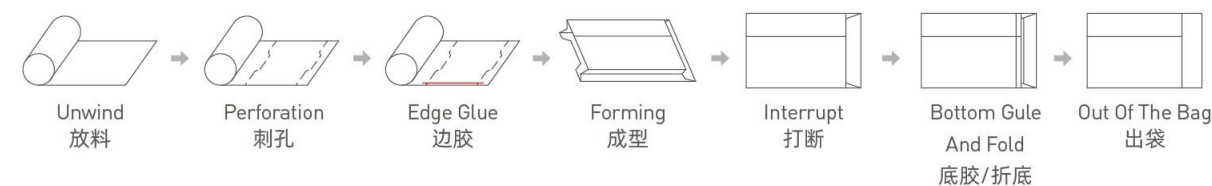


⑤ Main features 主要特点

1. Using the French SCHNEIDER touch screen man-machine interface, operating at a glance, easy to control.
2. Using the British TRIO Motion Controller (PC), through the integration with the optical fiber to ensure high-speed operation and stability.
3. Using the Japanese Original YASKAWA servo motor with the German original SICK photoelectric eye correction, accurate tracking printing bag size.
4. The raw material loading and unloading adopts the pneumatic cylinder lifting structure, the roll adopts the full automatic constant tension control.
5. Raw materials China correction using Taiwan Pasource, reduce the roll adjustment time alignment.

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用英国TRIO运动控制器（PC），通过高速总线Ether CAT，保证高速运行稳定。
3. 采用日本原装YASKAWA 伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原材料装卸采用气压缸升降结构，放卷采用全自动恒张力控制。
5. 原材料纠偏采用中国台湾Pasource，降低纸卷对位调整时间。

⑥ The Flow Chart 流程图



⑦ Technical parameter 技术参数

机型	Model	RZJD-G250J	机型	Model	RZJD-G250J
切袋长度	Length Of Cutting Bag	110-460mm	纸料内径	Inner Diameter Of Paper	Φ76mm
制袋长度	Bag Length	100-450mm	纸料厚度	Paper Material Thickness	35-80g/m ²
制袋宽度	Bag Width	70-250mm	工作气源	Working Air Current	≥0.12m ³ /分钟, 0.5-0.8兆帕
插边尺寸	Insert Size	20-120mm			More than 0.12m ³ / minutes, 0.5-0.8MPa
梯口高度	Bag Mouth Height	15/20mm	整机功率	Machine Power	380V 3phase 4 line 24kw
纸袋速度	Production Speed	30-300pcs/min	整机重量	Total Weight	4500kg
纸料宽度	Paper Feed Width	160-780mm	外形尺寸	Machine Dimesion	7100×3000×2200mm
纸料最大直径	Paper Material Diameter	Φ1000mm			

RZJD-G350J

Fully Automatic High Speed
Flat Bottom Paper Bag Machine

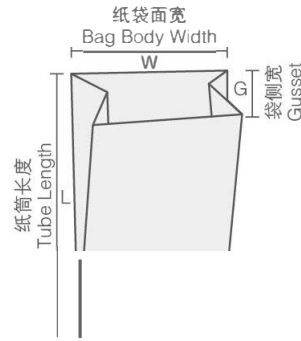
全自动高速尖底纸袋机



RZJD-G350J

Fully Automatic High Speed Flat Bottom Paper Bag Machine

全自动高速尖底纸袋机



Details Introduce 细节介绍



Properties and uses 性能与用途

Full automatic high speed paper bag making machine use primary color rolling paper or printed rolling paper such as kraft paper, striped brown paper, slick paper, food coated paper, medico paper and so on, bag making process consist of puncture, side gluing, side folding, bag forming, cut off, bottom folding, bottom gluing, finish product delivered in one time. Our machine have advantage of easy operation, high efficiency, more steady, it is an ideal machine for make differnt kind of paper bag, snack food paper bag, bread paper bag, dry fruit paper bag and environment-friendly paper bag.

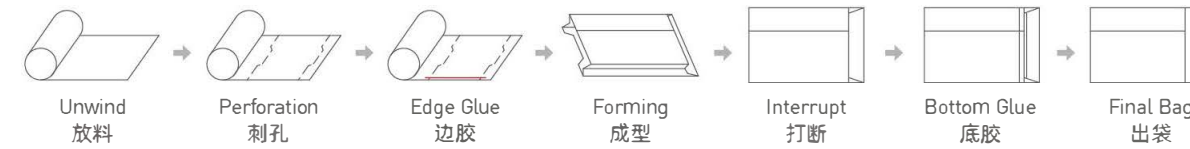
全自动高速纸袋机由卷筒原色纸或印刷卷筒纸如牛皮纸、条纹牛皮纸、油光纸、食品淋膜纸、医用纸等纸卷材料制袋工艺由刺孔、上边胶、折边成形、打断、折底、糊底、成品袋输出一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等环保纸袋的理想设备。

Main features 主要特点

1. Germany LENZE Touch screen human-computer interface, operate and control easily.
2. Germany original LENZE control, integrated with optical fiber, ensure high speed running steadily.
3. Available Germany LENZE Servo Motor Integrated With Germany Original SICK Rectifying Photo Sensor, ensure the printed paper length under tracking precisely.
4. Raw Material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy selectra, reduce adjustment time.

1. 采用德国LENZE 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE 运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪。
4. 原材料采用液压升降结构，放卷采用全自动恒张力控制。
5. 原材料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

The Flow Chart 流程图



Technical parameter 技术参数

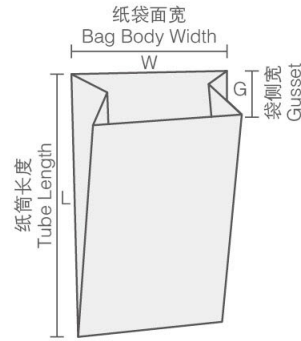
机型	Model	RZJD-G350J
切袋长度	Length Of Cutting Bag	165-715mm
制袋长度	Bag Length (L)	160-710mm
制袋宽度	Bag Width(W)	70-350mm
插边尺寸	Insert Size(G)	20-120mm
梯口高度	Bag Mouth Height	15/20mm
纸袋速度	Production Speed	50-650pcs/min
纸料宽度	Paper Feed Width	160-960mm
纸料直径	Paper Material Diameter	Φ1100mm
纸料内径	Inner Diameter Of Paper	Φ76mm
纸料厚度	Paper Material Thickness	35-80g/m ²
薄膜宽度	Film Width	80-280mm
薄膜厚度	(OPP/PET) Rolling Film Thickness	0.020-0.037mm
薄膜最大直径	Rolling Film Diameter	Φ500mm
工作气源	Working Air Current	≥0.12m ³ /分钟, 0.5-0.8兆帕 More than 0.12m ³ / minutes, 0.5-0.8MPa
整机功率	Machine Power	380V 3phase 4 line 32.1kw
整机重量	Total Weight	6500kg
外形尺寸	Machine Dimesion	6800×2900×2000mm



RZJD-G350J (2色/4色)

Fully Automatic High Speed Flat Bottom Paper Bag Machine with 2/4 Colours Printer Machine Inline

全自动高速尖底连印刷纸袋机



⑥ Properties and uses 性能与用途

Full automatic high speed paper bag making machine use primary color rolling paper or printed rolling paper such as kraft paper, striped brown paper, slick paper, food coated paper,medico paper and so on, bag making process consist of puncture, side gluing, side folding, bag forming, cut off, bottom folding, bottom gluing, finish product delivered in one time. Our machine have advantage of easy operation, high effeciency, more steady, it is an ideal machine for make differnt kind of paper bag, snack food paper bag, bread paper bag, dry fruit paper bag and environment-friendly paper bag.

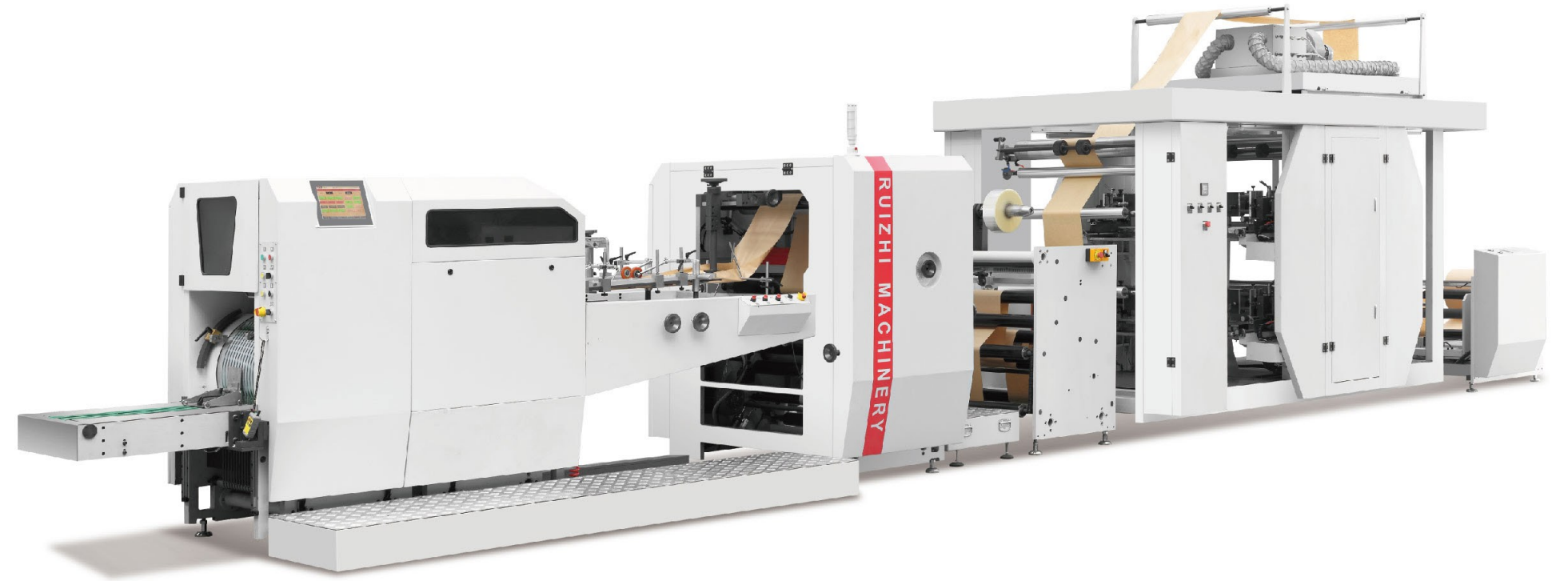
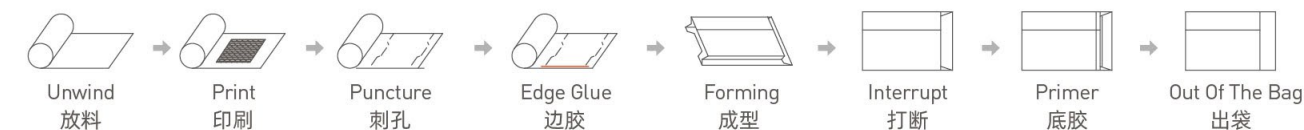
全自动高速纸袋机由卷筒原色纸或印刷卷筒纸如牛皮纸、条纹牛皮纸、油光纸、食品淋膜纸、医用纸等纸卷材料制袋工艺由刺孔、上边胶、折边成形、打断、折底、糊底、成品袋输出一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等环保纸袋的理想设备。

⑤ Main features 主要特点

1. Germany LENZE Touch screen human-computer interface, operate and control easily.
2. Germany original LENZE control,integrated with optical fiber, ensure high speed running steadily.
3. Available Germany LENZE Servo Motor Integrated With Germany Original SICK Rectifying Photo Sensor, ensure the printed paper length under tracking precisely.
- 4.Raw Material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy selectra, reduce adjustment time.

1. 采用德国LENZE 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE 运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原材料采用液压升降结构，放卷采用全自动恒张力控制。
5. 原材料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

④ The Flow Chart 流程图



🔧 Technical parameter 技术参数

机型	Model	RZJD-G350J (2色/4色)	机型	Model	RZJD-G350J (2色/4色)
切袋长度	Length Of Cutting Bag	165-715mm	印刷宽度	Printing Width	100-760mm
制袋长度	Bag Length (L)	160-710mm	印刷长度	Printing Length	165-715mm
制袋宽度	Bag Width(W)	70-350mm	印刷速度	Printing Speed	10-120m/min
插边尺寸	Insert Size(G)	20-120mm	套色精度	Color Accuracy	±0.20mm
梯口高度	Bag Mouth Height	15/20mm	版材厚度 (包括双面胶厚度)	Plate Thickness (Including The Thickness Of The Double-sided Tape)	2.28mm+0.38 (Customized By Requirement Of Client)
纸袋速度	Production Speed	50-600pcs/min	印刷部位	Printing Area	
纸料宽度	Paper Feed Width	160-960mm	工作气源	Working Air Current	≥0.36m³/分钟, 0.5-0.8兆帕
纸料直径	Paper Material Diameter	Φ1100mm	整机功率	Machine Power	More than 0.36m³/ minutes, 0.5-0.8 MPa
纸料内径	Inner Diameter Of Paper	Φ76mm	整机重量	Total Weight	380V 3phase 4 line
纸料厚度	Paper Material Thickness	35-80g/m²	薄膜宽度	Film Width	2色/40.3KW 4色/43.5KW
薄膜厚度	(Opp/cpp) Rolling Film Thickness	0.020-0.037mm	薄膜最大直径	Rolling Film Diameter	2色/10000kg 4色/11000kg
印刷部位	Printing Area		外形尺寸	Machine Dimesion	2色/12000×2200×3000mm 4色/13300×2200×3000mm

RZJD-G250 连体2色/4色 (2F)

Fully Automatic High Speed Double Bottom Folded Paper Bag Machine

全自动高速尖底连印刷纸袋机 (双折)



RZJD-G250 连体2色/4色 (2F)

Fully Automatic High Speed Double Bottom Folded Paper Bag Machine

全自动高速尖底连印刷纸袋机 (双折)

Details Introduce 细节介绍



Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, glossy paper, medical paper and other paper rolls. The paper bag process consists of puncture, center gluing, color calibration length, raw material into a tube, fixed length withdrawal, and bottom folding. The bottom is applied twice, the bottom is glued, the bottom of the bag is formed, and the finished bag is finished in one time. This machine is more convenient to operate, more efficient and more stable. It is an environmentally friendly paper bag machine equipment for producing various paper bags, bread bags, snack food bags, bread bags, dried fruit bags, etc.

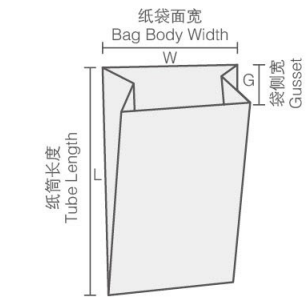
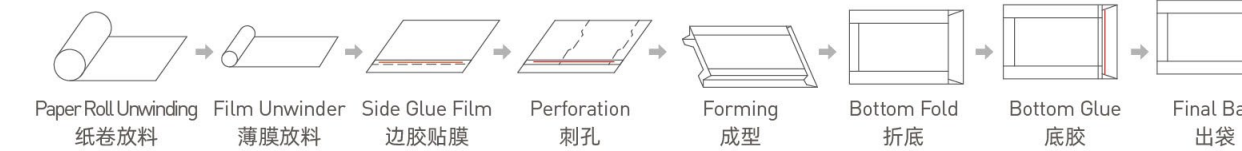
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、油光纸、医用纸等纸卷由纸袋工艺由刺孔、中锋上胶、色标定长、原料成筒、定长撤断、底部折底两次、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、面包袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

Main features 主要特点

1. Using the French SCHNEIDER touch screen man-machine interface, operating at a glance, easy to control.
2. Using the British TRIO Motion Controller (PC), through the integration with the optical fiber to ensure high-speed operation and stability.
3. Using the Japanese Original YASKAWA servo motor with the German original SICK photoelectric eye correction, accurate tracking printing bag size.
4. The raw material loading and unloading adopts the pneumatic cylinder lifting structure, the roll adopts the full automatic constant tension control.
5. Raw materials China correction using Taiwan Pasource, reduce the roll adjustment time alignment.

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用英国TRIO运动控制器（PC），通过高速总线Ether CAT，保证高速运行稳定。
3. 采用日本原装YASKAWA伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原材料装卸采用气压缸升降结构，放卷采用全自动恒张力控制。
5. 原材料纠偏采用中国台湾Pasource，降低纸卷对位调整时间

The Flow Chart 流程图



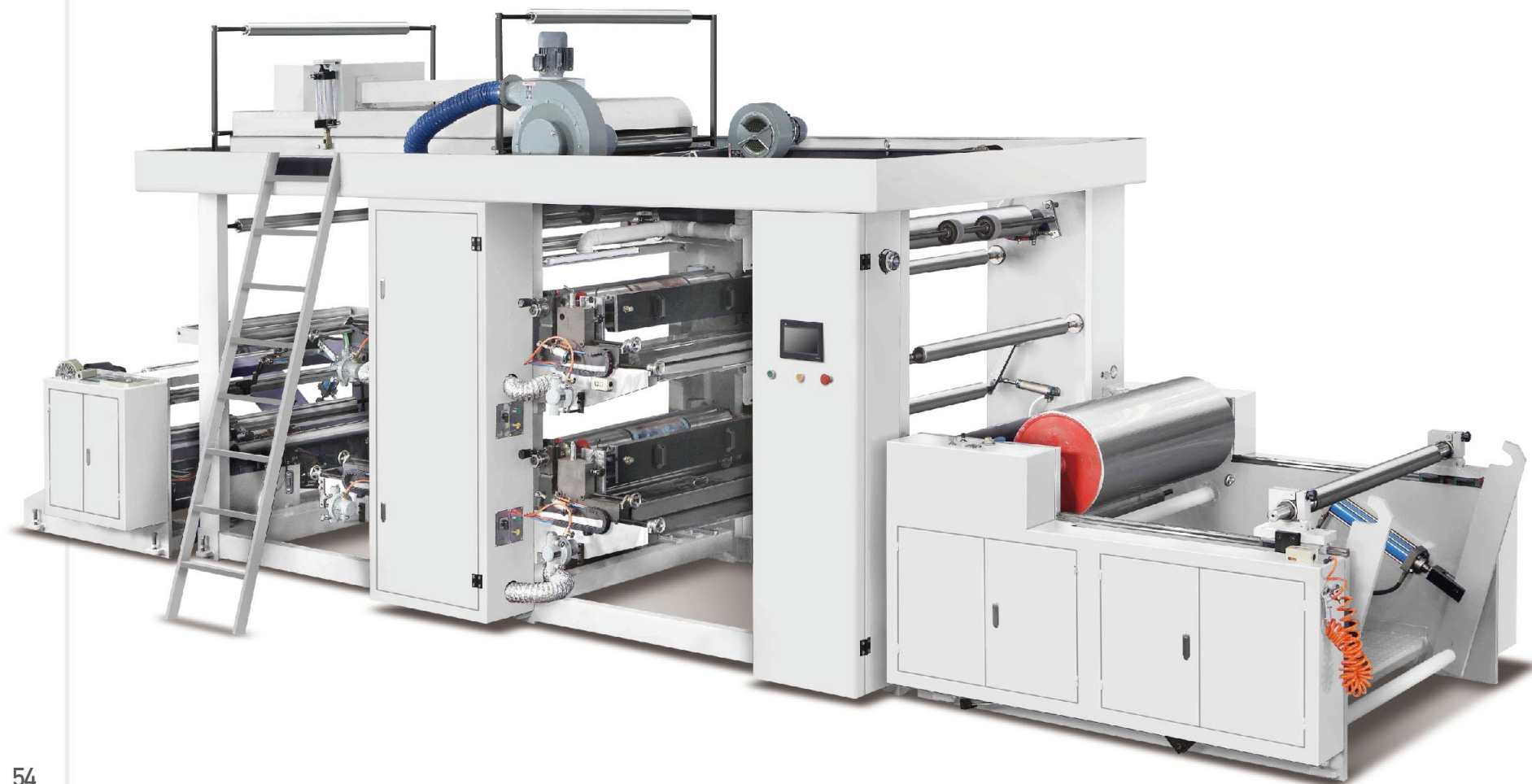
Technical parameter 技术参数

机型	Model	RZJD-G250 连体2/4色 (2F)
切袋长度	Length Of Cutting Bag	160-460mm
制袋长度	Bag Length	120-420mm
制袋宽度	Bag Width	70-250mm
插边尺寸	Insert Size	20-120mm
梯口高度	Bag Mouth Height	15/20mm
纸袋速度	Production Speed	30-120pcs/min
纸料宽度	Paper Feed Width	200-780mm
纸料最大直径	Paper Material Diameter	Φ1000mm
纸料内径	Inner Diameter Of Paper	Φ76mm
纸料厚度	Paper Material Thickness	35-80g/m ²
印刷部位	Printing Area	
印刷宽度	Printing Width	100-760mm
印刷长度	Printing Length	160-460mm
印刷速度	Printing Speed	10-120m/min
套色精度	Color Accuracy	±0.20mm
版材厚度 (包括双面胶厚度)	Plate Thickness (Including The Thickness Of The Double-sided Tape)	2.38mm+0.38mm (Customized By Requirement Of Client)
工作气源	Working Air Current	≥0.36m ³ /分钟, 0.5-0.8兆帕 More than 0.36m ³ /minutes, 0.5-0.8 MPa
整机功率	Machine Power	380V 3phase 4 line 2色/33KW 4色/36KW
整机重量	Total Weight	2色/7300kg 4色/7800kg
外形尺寸	Machine Dimesion	2色/12000×3000×2400mm 4色/12700×3000×2400mm

RZYS

Rzys Flexo Printing Machine With 2/4/6 Colors

2色/4色/6色印刷机



Technical parameter 技术参数

机型	Type	ZYT2-800型	ZYT2-1000型	ZYT2-1200型	ZYT2-1300型
最大印料宽度	Max. Printing Material Width	800mm	1000mm	1200mm	1300mm
最大印刷宽度	Max. Printing Width	760mm	960mm	1160mm	1260mm
印品长度范围	Printing Length Range	230-1000mm	230-1000mm	230-1000mm	230-1000mm
印刷速度	Printing Speed	5-100m/min	5-100m/min	5-100m/min	5-100m/min
套色精度	Register Precision	≤±0.20mm	≤±0.20mm	≤±0.2mm	≤±0.2mm
版材厚度	Thickness Of Plate	2.28mm+0.38mm	2.28mm+0.38mm	2.28mm+0.38mm	2.28mm+0.38mm
机器功率	Machine Power	16kw	16kw	19kw	19kw
重量	Weight	4200kg	4400kg	4900kg	5050kg
外型尺寸	Dimensions	6600x1900x2500mm	6600x2100x2500mm	6600x2300x2500mm	6600x2400x2500mm

Technical parameter 技术参数

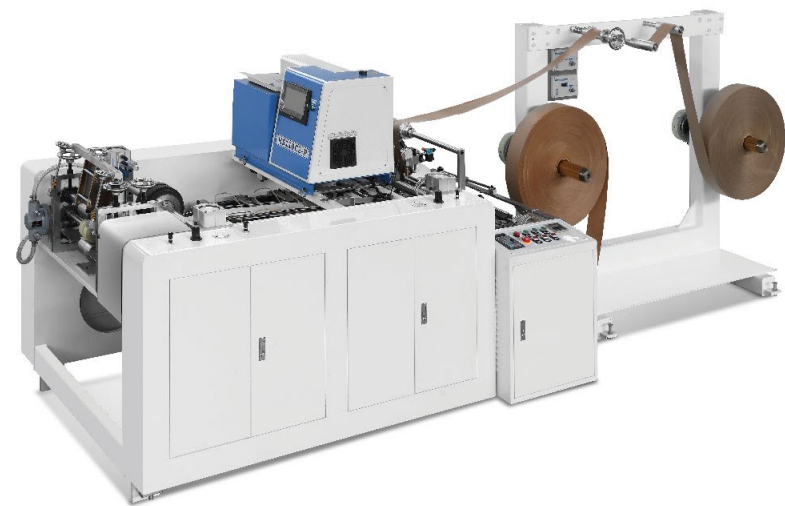
机型	Type	ZYT4-800型	ZYT4-1000型	ZYT4-1200型	ZYT4-1300型
最大印料宽度	Max. Printing Material Width	800mm	1000mm	1200mm	1300mm
最大印刷宽度	Max. Printing Width	760mm	960mm	1160mm	1260mm
印品长度范围	Printing Length Range	230-1000mm	230-1000mm	230-1000mm	230-1000mm
印刷速度	Printing Speed	5-100m/min	5-100m/min	5-100m/min	5-100m/min
套色精度	Register Precision	≤±0.20mm	≤±0.20mm	≤±0.20mm	≤±0.20mm
版材厚度	Thickness Of Plate	2.28mm+0.38mm	2.28mm+0.38mm	2.28mm+0.38mm	2.28mm+0.38mm
机器功率	Machine Power	19kw	21kw	21kw	21kw
重量	Weight	5200kg	5400kg	5600kg	5700kg
外型尺寸	Dimensions	8200x1900x2800mm	8200x2100x2800mm	8200x2300x2800mm	8200x2400x2800mm

Technical parameter 技术参数

机型	Type	ZYT6-800型	ZYT6-1000型	ZYT6-1200型	ZYT6-1300型
最大印料宽度	Max. Printing Material Width	800mm	1000mm	1200mm	1300mm
最大印刷宽度	Max. Printing Width	760mm	960mm	1160mm	1260mm
印品长度范围	Printing Length Range	230-1000mm	230-1000mm	230-1000mm	230-1000mm
印刷速度	Printing Speed	5-100m/min	5-100m/min	5-100m/min	5-100m/min
套色精度	Register Precision	≤±0.20mm	≤±0.20mm	≤±0.20mm	≤±0.20mm
版材厚度	Thickness Of Plate	2.28mm+0.38mm	2.28mm+0.38mm	2.28mm+0.38mm	2.28mm+0.38mm
机器功率	Machine Power	21kw	24kw	24kw	24kw
重量	Weight	6900kg	7400kg	7800kg	8000kg
外型尺寸	Dimensions	8200x1900x2800mm	8200x2100x2800mm	8200x2300x2800mm	8200x2400x2800mm

RZSW-10M

Twisted Rope Handle Making Machine
圆绳手挽机

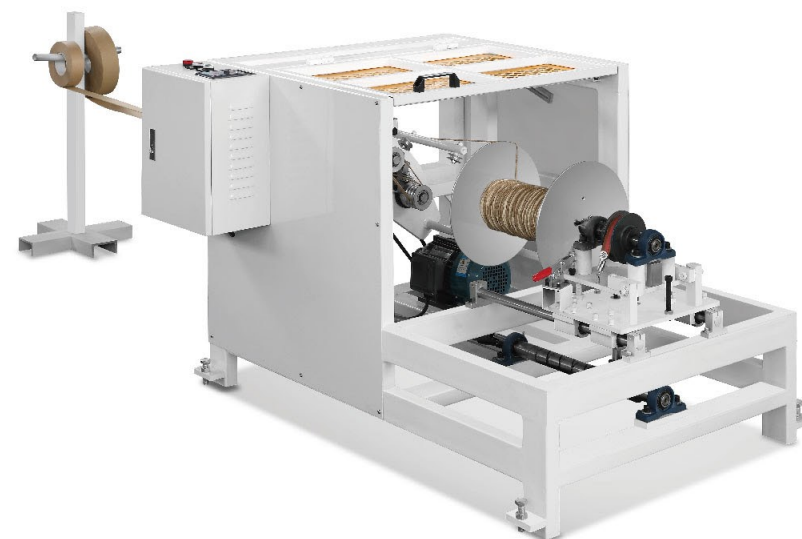


Technical parameter 技术参数

Model	型号	RZSW-10M
Roll Internal Diameter	纸卷内径	Φ76mm (3")
Maximum Roll Diameter	最大纸卷外径	Φ1000mm
Production Speed	生产速度	10000 pair/hour
Voltage	电源	380V, 3 phase 5 line
Power	功率	4.5kw
Machine Weight	机器重量	Approx. 1500kg
Machine Dimension	机器外形尺寸	L4700mm×W1300mm×H1600mm
Length Of Hand	手把长度	120-150mm
Patch Width	贴片宽度	30-50mm
Patch Length	贴片长度	190mm
Handle Middle Distance	手挽中间距	95mm
Glue	胶水	Hot glue

RZZS-10M

High Speed Single Head Paper Rope Machine
高速单头纸绳机



Technical parameter 技术参数

Model	型号	RZZS-10M
Paper Roll Core Diameter	纸卷内径	Φ76 mm(3")
Max.paper Roll Diameter	最大纸卷外径	400mm
Paper Roll Width	纸卷宽度	20-100mm
Paper Thickness	原纸克重	22-60g/m ²
Paper Rope Diameter	纸绳直径	Φ2.5-6mm
Rope Roll Core Diameter	绳卷内径	Φ76 mm(3")
Max.rope Roll Diameter	最大纸绳外径	300mm
Max. Rope Roll Width	最大纸绳宽度	300mm
Production Speed	生产速度	15-20m/min
Power Requirements	电源需求	180V
Total Power	机器功率	1.1KW
Total Weight	机器重量	Approx.200KG
Overall Dimension	外形尺寸 (长X宽X高)	L1580xW1150xH930mm

RZFJ-400M

Rewinding Machine
复卷机

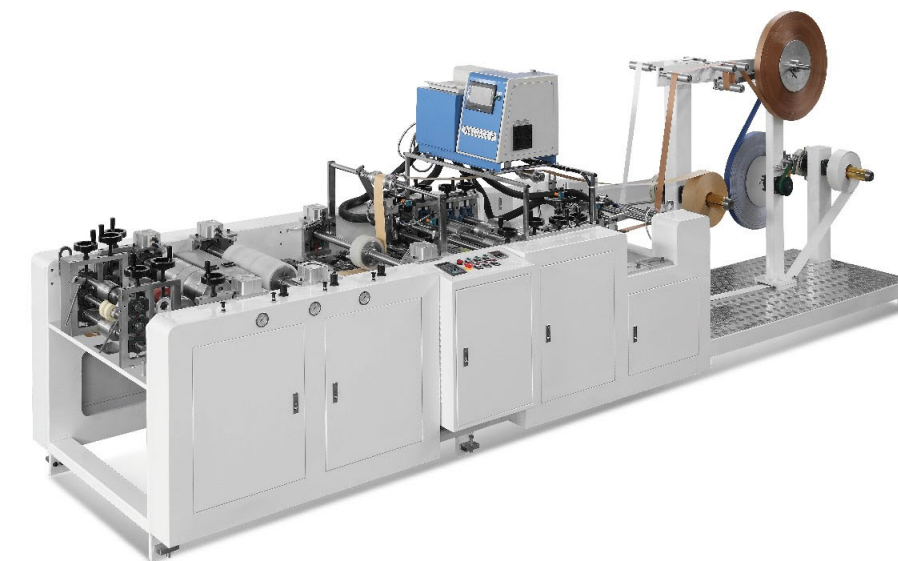


Technical parameter 技术参数

Model	型号	RZFJ-400M
Power Dissipation	功耗	2.2KW
Rope Speed	出绳速度	80-150 M / min
Rope Diameter	纸绳直径	3-4mm
Material Receiving Width	收料宽度	400X500
Machine Weight	机器重量	100 kg
Final Diameter Of Coil	最终绳卷内径	76mm
Voltage	电源速度	220v
Power Supply	电源	380V AC / stepless speed regulation
Machine Size	机器尺寸	800x800x1300mm

RZBS-180M

Flat Rope Handle Making Machine
扁绳手挽机



Technical parameter 技术参数

Model	型号	RZBS-180M	RZBS-180M
Handle Spacing	纸绳间距	83MM(规格1)	80mm/95mm(规格2)
Paper Rope Width	纸绳宽度	12MM	12MM
Paper Rope Length	纸绳长度	36CM	36cm
Paper Thickness	原纸克重	100-120g/m ²	100-120g/m ²
Paper Width	纸片宽度	40MM	40mm
Paper Length	纸片长度	152mm	190mm
Production Speed	生产速度	6000pairs/h	6000pairs/h
Power Requirements	输入电源	380V	380V
Total Power	机器功率	10KW	10KW
Total weight	机器重量	Appox.4000kg	Appox.4000kg
Overall Dimension	外形尺寸	L5000xW1500xH1500mm	L5000xW1500xH1500mm
Glue Type	胶水	Hot-melt glue热熔胶	Hot-melt glue热熔胶

